

16.9 oz. PET PURE AMERICAN WATER CONVERSION S022.1

Models Affected: 501E Series 90 Venders Only

Reason: To provide a kit and instructions to convert a 501E set for vending the "Original" bottle (2.53" x 7.92") to vend the "New" bottle, which measures (2.55" x 8.52").

Order: 609,076,10x.x4 16.9 oz. PET Pure American Conversion Kit

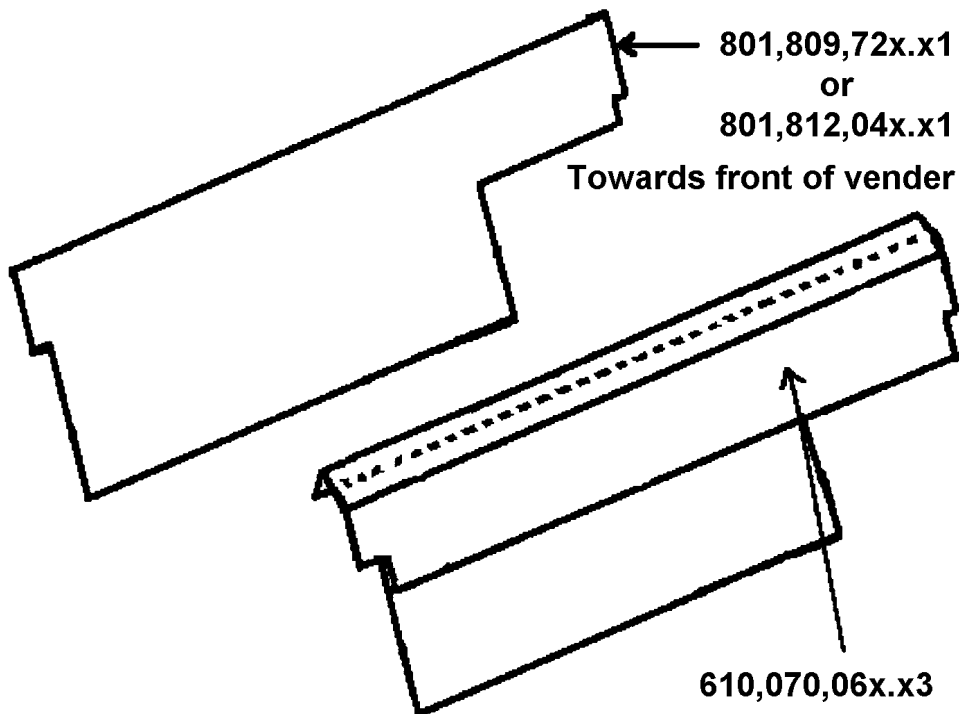
Contents:	2 – 610,070,06x.x3	Shim Angle
	8 – 609,070,30x.x3	Rod and Spring Assy.
	8 – 801,903,24x.x1	White Tube
	1 – S022.x	Installation Instructions

Important: This kit contains only the parts needed when converting a vender, which is set to vend the original 16.9 oz. PET Pure American Bottle, to vend the "New" 16.9 oz. PET Pure American Bottle.

Installation Instructions:

Wide Column:

1. Unplug the vender.
2. Remove the 2 (1 each side) 3/32 short flat shims and discard.
3. Install one angle shim (610,070,06x.x3) on each side.
Important: The top edge of the angle shim hooks over the top of both 3/16 flat shims or all four 3/32 flat shims.
4. Adjust the cams to setting #3.
5. Set the rear spacer in hole #20.
6. Plug in the vender and test for proper operation.



Installation Instructions:

Narrow Column:

1. Ensure rotors are in the position which the front bottles has been vended.
2. Unplug the vender.
3. Remove the rod with red tube from hole "B" of rotor.
4. Install rod with red tube in hole "A" of rotor.
5. Install rod with white tube in hole "C" of rotor.
6. Adjust the cams to setting #5.
7. Set the rear spacer in hole #20.
8. Plug in the vender and test for proper operation.

16.9 oz. PET Pure American "New" Setup

Wide Column Set-Up

Deep: 2

- 4 – 801,809,72x.x1 3/16 flat shim (2 each side)
 - 2 – 610,070,06x.x3 shim angle (1 each side next to bottles)
 - 1 – 801,809,80x.x1 vending cam, grey
 - 1 – 801,809,79x.x1 adjustable cam, red
- Cam set in hole #3.
Rear spacer set in hole #20.
Load package caps to the back.

Narrow Column Set-Up

Deep: 2

- 1 – 805,701,14x.x1 can stop shim, right
 - 1 – 801,903,72x.x1 bottle divider assy.
 - 2 – 609,070,30x.x3 rod and spring assy.
 - 1 – 801,903,23x.x1 red tube
 - 1 – 801,903,24x.x1 white tube
- Install rod with red tube in hole "A" of rotor.
Install rod with white tube in hole "C" of rotor.
Cam set in hole #5.
Rear spacer set in hole #20.

Load package back bottles first caps to the back, then install bottle divider assy., then front bottles caps to the back.

Discharge Member: Large Port

Closure Strip: Large Port

Can/Chute Accessories: Large Port

Wide Column Capacity: 62

Narrow Column Capacity: 34

Total Capacity: 334